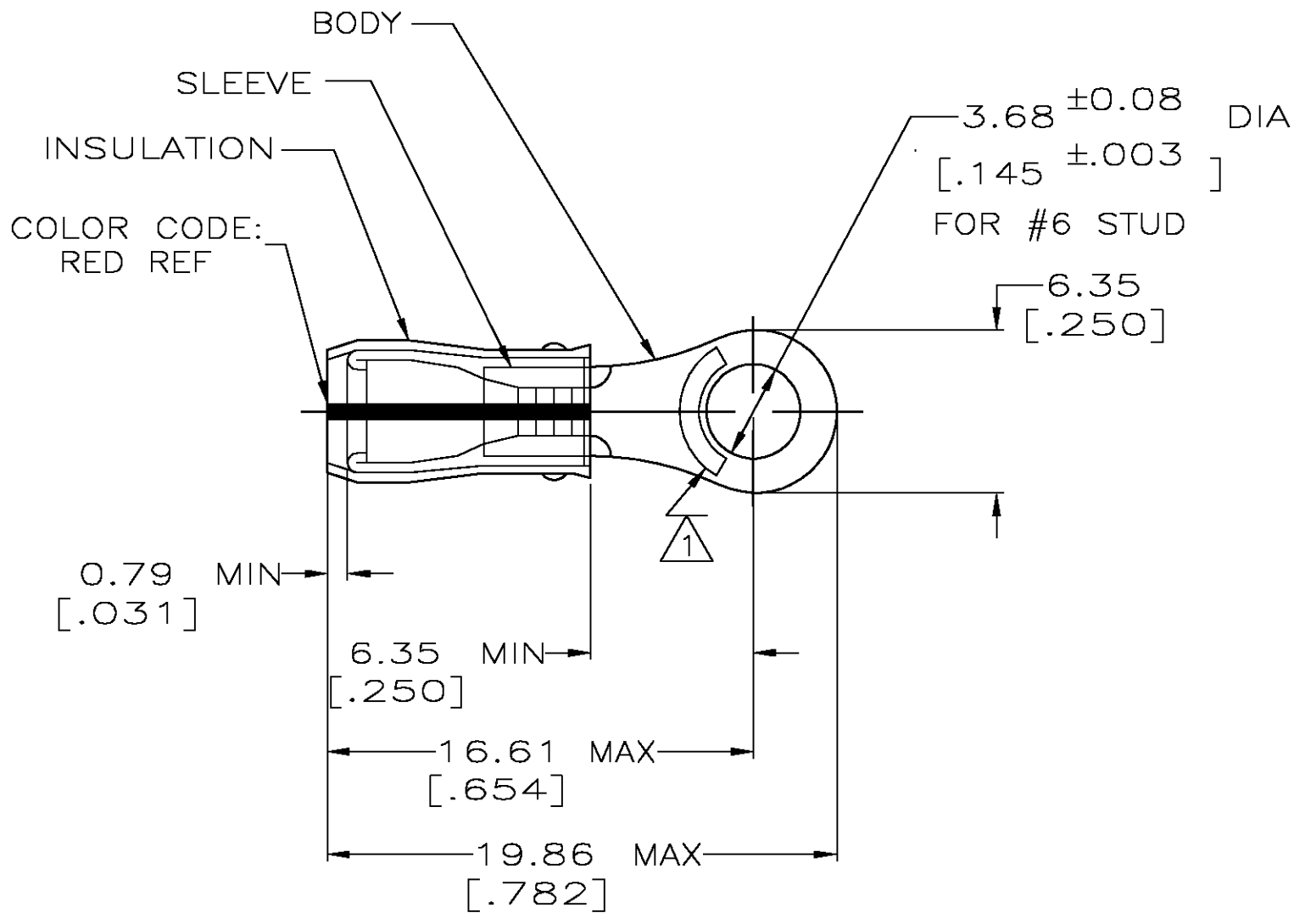


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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
G	14		L	REV PER 0G3A-0582-04	03SEPT04	JR	TM



- 1 STAMP AMP 22-18* APPROX AS SHOWN
22-16 TERMINALS ARE STAMPED 22-18 IN
ACCORDANCE WITH MILITARY SPEC MIL-T-7928
COMMERCIAL WIRE RANGE IS 22-16
- 2 WIRE INSULATION DIA: .080 - .125
- 3 TONGUE MATERIAL THK: 0.79 ±0.05 [.031 ±.002]
- 4 BODY & SLEEVE: TIN/LEAD (93-7) PLATE PER
ASTM B545, (3% MIN LEAD CONTENT)
- 5 BODY & SLEEVE- CU PER ASTM B152
INSULATION - PVF2, COLOR - NATURAL

MILITARY P/N & CLASS	QTY	PACKAGE TYPE	PART NO.
-	100	LOOSE PIECE, BOX	8-53407-1
M 7928/4-102 CLASS 2	5000	ON TAPE, REEL	53407-2
M 7928/4-102 CLASS 1 & 2	-	LOOSE PIECE	53407-1

AMP INCORPORATED CUSTOMER SERVICE SYSTEMS		MAX RECOMMENDED OPERATING TEMPERATURE: 150°C MAX	THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN DK SCHRUM 06/16/93	Tyco Electronics Corporation Harrisburg, Pa 17105-3608			
FOR ADDITIONAL PRODUCT INFORMATION OR COPIES OF DRAWINGS AND TECHNICAL DOCUMENTS	PRODUCT INFORMATION CENTER 1-800-522-6752	VOLTAGE RATING: N/A	DIMENSIONS: MM [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK RE HERSEY 7/6/93	NAME M ELLIS 108-11023			
FOR APPLICATION TOOLING INFORMATION	TOOLING ASSISTANCE CENTER 1-800-722-1111	CIRCULAR MIL AREA: 0.26-1.65mm² [509-3260] STRANDED		0 PLC ± - 1 PLC ± - 2 PLC ± 0.20 [.008] 3 PLC ± - 4 PLC ± - ANGLES ± -	APVD M ELLIS 7/6/93	PRODUCT SPEC 108-11023			
FOR ORDER ENTRY	1-800-526-5142	THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.	MATERIAL	FINISH	APPLICATION SPEC NOT AVAILABLE	SIZE A3	CAGE CODE 00779	DRAWING NO C-53407	RESTRICTED TO
				- 5	- 4	WEIGHT -	SCALE 4:1	SHEET 1 OF 1	REV L